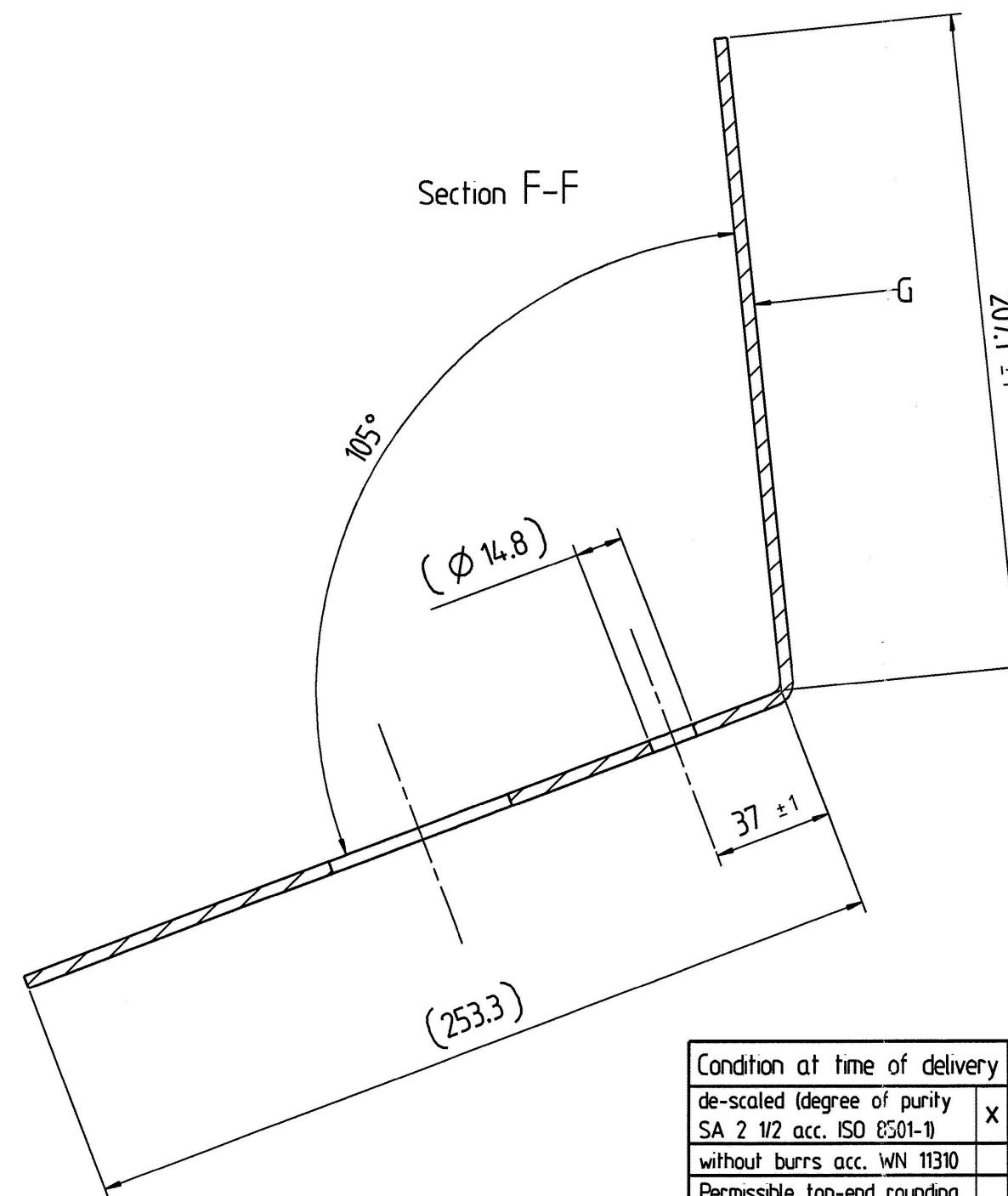


Section F-F



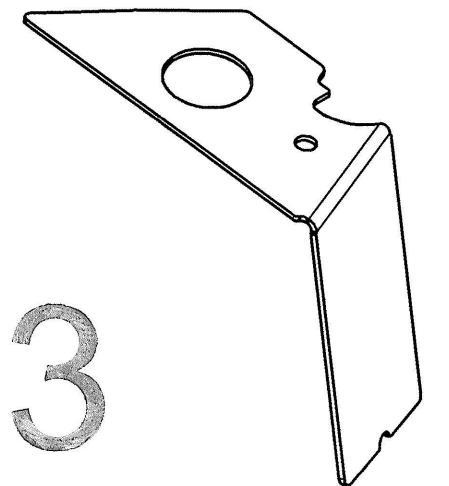
PŘEKLAD

date: 17. 12. 2014

PROVEDLA

11/10/14

2-03-2015
ARCHIV



N2 14/01402

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

First angle projection	Index
General tolerance (GT) in mm	Inspection dim.
Size range	Auxiliary dim.
≤ 30	≤ 120
> 30	> 120
≤ 120	≤ 400
> 120	> 400
≤ 400	≤ 1000
> 400	> 1000
GT coarse	
L 1	2
L 2	3
L 3	4
L 4	5
L 5	6
L 6	7
L 7	8
L 8	9
L 9	10
L 10	11
L 11	12
L 12	13
L 13	14
L 14	15
L 15	16
L 16	17
L 17	18
L 18	19
L 19	20
L 20	21
L 21	22
L 22	23
L 23	24
L 24	25
L 25	26
L 26	27
L 27	28
L 28	29
L 29	30
L 30	31
L 31	32
L 32	33
L 33	34
L 34	35
L 35	36
L 36	37
L 37	38
L 38	39
L 39	40
L 40	41
L 41	42
L 42	43
L 43	44
L 44	45
L 45	46
L 46	47
L 47	48
L 48	49
L 49	50
L 50	51
L 51	52
L 52	53
L 53	54
L 54	55
L 55	56
L 56	57
L 57	58
L 58	59
L 59	60
L 60	61
L 61	62
L 62	63
L 63	64
L 64	65
L 65	66
L 66	67
L 67	68
L 68	69
L 69	70
L 70	71
L 71	72
L 72	73
L 73	74
L 74	75
L 75	76
L 76	77
L 77	78
L 78	79
L 79	80
L 80	81
L 81	82
L 82	83
L 83	84
L 84	85
L 85	86
L 86	87
L 87	88
L 88	89
L 89	90
L 90	91
L 91	92
L 92	93
L 93	94
L 94	95
L 95	96
L 96	97
L 97	98
L 98	99
L 99	100

02	Oiled --> Oiled permissible	T48720
Index	alteration	Change no
Inspection dim.	Material: S235JR according to EN10025-2	Weight: in kg
Auxiliary dim.	Blank no:	1.4
Date	Title:	PROD.
10.12.2013	support	Scale
13.12.2013	front right	1:2
20.12.2013		Sheet:
13.1.2014		1
		of: 1

VL
TLOUSTKA NAT.
NEKOT. RADUSY
RADIUS OMYADU

NOTA :
- Metal sheet thickness : 4 mm
- Radii without dimension : R = 4
- Bend radii : R = 4

LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 < ≤ 2000	2000 < ≤ 10000
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0	± 3,0

0.5	1.0
1.0	2.0
2.0	3.0
3.0	4.0
4.0	5.0
5.0	6.0
6.0	7.0
7.0	8.0
8.0	9.0
9.0	10.0
10.0	11.0
11.0	12.0
12.0	13.0
13.0	14.0
14.0	15.0
15.0	16.0
16.0	17.0
17.0	18.0
18.0	19.0
19.0	20.0
20.0	21.0
21.0	22.0
22.0	23.0
23.0	24.0
24.0	25.0
25.0	26.0
26.0	27.0
27.0	28.0
28.0	29.0
29.0	30.0
30.0	31.0
31.0	32.0
32.0	33.0
33.0	34.0
34.0	35.0
35.0	36.0
36.0	37.0
37.0	38.0
38.0	39.0
39.0	40.0
40.0	41.0
41.0	42.0
42.0	43.0
43.0	44.0
44.0	45.0
45.0	46.0
46.0	47.0
47.0	48.0
48.0	49.0
49.0	50.0
50.0	51.0
51.0	52.0
52.0	53.0
53.0	54.0
54.0	55.0
55.0	56.0
56.0	57.0
57.0	58.0
58.0	59.0
59.0	60.0
60.0	61.0
61.0	62.0
62.0	63.0
63.0	64.0
64.0	65.0
65.0	66.0
66.0	67.0
67.0	68.0
68.0	69.0
69.0	70.0
70.0	71.0
71.0	72.0
72.0	73.0
73.0	74.0
74.0	75.0
75.0	76.0
76.0	77.0
77.0	78.0
78.0	79.0
79.0	80.0
80.0	81.0
81.0	82.0
82.0	83.0
83.0	84.0
84.0	85.0
85.0	86.0
86.0	87.0
87.0	88.0
88.0	89.0
89.0	90.0
90.0	91.0
91.0	92.0
92.0	93.0
93.0	94.0
94.0	95.0
95.0	96.0
96.0	97.0
97.0	98.0
98.0	99.0
99.0	100.0

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